# TRANSLATION PATENT COOPERATION TREATY POT

### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference					
B-1330-WO	FOR FURTHER ACTION	See Form PCT/IPEA/416			
International application No.	International filing date (day/mon	th/year) Priority date (day/month/year)			
PCT/EP2004/053258	03.12.2004	23.12.2003			
International Patent Classification (IPC) or	national classification and IPC				
B65G47/256, B29C49/	42				
Applicant					
SIDEL PARTICIPATION	S				
	reliminary examination report, establis to the applicant according to Article 36.	shed by this International Preliminary Examining Authority			
2. This REPORT consists of a total of	of 6 sho	eets, including this cover sheet.			
3. This report is also accompanied by	y ANNEXES, comprising:				
a. (sent to the applicant of	and to the International Bureau) a total	of sheets, as follows:			
	-	have been amended and are the basis for this report and/or			
sheets containing Instructions).	grectifications authorized by this Auth	ority (see Rule 70.16 and Section 607 of the Administrative			
the disclosure in	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental				
Box.					
b (sent to the Internation	aal Bureau only) a total of (indicate typ	e and number of electronic carrier(s))			
	, containing a sequence listing and/or tables				
Section 802 of the Admi		in the Supplemental Box Relating to Sequence Listing (see			
4. This report contains indications re	lating to the following items:				
Box No. I Basis of	the report				
Box No. II Priority					
Box No. III Non-esta	ablishment of opinion with regard to no	ovelty, inventive step and industrial applicability			
Box No. IV Lack of	unity of invention				
	d statement under Article 35(2) with re and explanations supporting such state	egard to novelty, inventive step or industrial applicability; ement			
Box No. VI Certain o	documents cited				
Box No. VII Certain o	defects in the international application				
Box No. VIII Certain o	observations on the international applic	eation			
Date of submission of the demand	Date of con	apletion of this report			
Name and mailing address of the IPEA/EP		Authorized officer			
Facsimile No.	Telephone 1	No.			

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/EP2004/053258

Box	No. I	Basis of the report		
1.		n regard to the language, this report is based on t cated under this item.	he international application in the language in which	h it was filed, unless otherwise
		This report is based on translations from the ori which is the language of a translation furnished	ginal language into the following language for the purposes of:	,
		international search (Rule 12.3 and 23.1(	b))	
		publication of the international application	n (Rule 12.4)	
		international preliminary examination (R	ule 55.2 and/or 55.3)	
2.	rece		lication, this report is based on (replacement sheets Article 14 are referred to in this report as "origina	
		the international application as originally filed/	furnished	
	$\bowtie$	the description:		
		pages _ 1-16		as originally filed/furnished
		pages*	received by this Authority on	
		pages*	received by this Authority on	
	$\boxtimes$	the claims:		
		nos. 1-11		as originally filed/furnished
		nos.*	as amended (together with	n any statement) under Article 19
		nos.*	received by this Authority on	
		nos.*	received by this Authority on	
	$\boxtimes$	the drawings:		
		sheets 1/3-3/3		as originally filed/furnished
			received by this Authority on	
			received by this Authority on	
			see Supplemental Box Relating to Sequence Listing	
3.		The amendments have resulted in the cancellation	ion of:	
		the description, pages		
		the claims, nos.		
		the sequence listing (specify):		
		any table(s) related to sequence listing (s)	pecify):	
4.			f) the amendments annexed to this report and listed colorure as filed, as indicated in the Supplemental B	d below had not been made, since
		the description, pages		
		the claims, nos.		
		any table(s) related to sequence listing (sp		
*	If ite	em 4 applies, some or all of those sheets may be n		

### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

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Вох			dicle 35(2) with regard to novelty, inventive step or industrial applicability; oporting such statement	
1.	Statement			
	Novelty (N)	Claims	1-11	_ YES
		Claims		_ NO
	Inventive step (IS)	Claims	2-10	_ YES
		Claims	1, 11	_ NO
	Industrial applicability (IA)	Claims	1-11	YES
		Claims		_ NO

2. Citations and explanations (Rule 70.7)

In the present report, reference is made to the following documents:

D1: WO 02/36466 A (CHARPENTIER ALAIN; SIDEL SA (FR)) 10 May 2002 (2002-05-10);

D2: US 5 186 307 A (DULONG ALAIN ET AL) 16 February 1993 (1993-02-16).

- Document D1, which is considered to be the prior art closest to the subject matter of claims 1 and 3, describes a preform supply system as per the preamble in claims 1 and 3.
- 2.1 It follows that the subject matter of claim 1 differs from the preform supply system known from D1 in that the filtering means comprise, downstream from the aligning rollers, at least one selective disposal device for disposing of individual so-called non-upright preforms, i.e. preforms which arrive from the rollers lying down in a longitudinal position on the conveyor rails and which extend generally longitudinally thereon.

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

It is clear from the application that the disposal of interlocked non-upright preforms is not ruled out by the selective disposal device as per the invention and that this is even a preferred embodiment thereof (see claim 4).

2.2 Document D2 describes a preform supply system including conveyor rails and a selective disposal device for disposing of, inter alia, preforms lying lengthwise on the rails.

Even though, in document D2, preforms lying lengthwise on the rails include only preforms that are in such a position as a result of interlocking with another preform, the selective disposal device of document D2 is based on the disposal of preforms of which the centre of gravity is located above the position that the centre of gravity of a preform in a normal situation would have.

Irrespective of the cause of the non-upright position of the preform, the selective disposal device in document D2 removes any object in a non-upright position on the rails because of the position of its centre of gravity relative to said rail (figure 4).

It follows that it would be obvious for a person skilled in the art faced with the problem of blockages caused by the presence of individual or interlocked preforms in a non-upright position on the conveyor rails in the preform supply system as

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY		International application No.
Box No. V		PCT/EP2004/053258
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement		
	per D1 to use the selective disposa	l device of D2.
	As a result, the subject matter of	<pre>claim 1 does</pre>
	not involve an inventive step (PCT	Article 33(3)).
2.3	Since the technical features in cla	im 11 are known
	from document D1, in so far as said	claim 11 is
	directly dependent on claim 1, it d	oes not fulfil
	the PCT requirement of inventive st	ep (PCT Article
	33(3))	
2.4	Claim 2 fulfils the PCT requirement	s of novelty
	and inventive step (PCT Article 33(	2) and 33(3)).
3.	The subject matter of independent c	laim 3 differs
	from the preform supply system know	n from D1 (see
	point 1) in that the filtering mean	s comprise,
	downstream from the aligning roller	s, at least one
	selective disposal device for dispo	sing of the so-
	called non-upright preforms, i.e. i	ndividual or
	interlocked preforms which arrive f	rom the rollers

lying lengthwise on the conveyor rails and

that the selective disposal device comprises mobile disposal means controllably moved by a

The combination of technical features in claim 3 is not known from, or suggested by, the prior art and provides a very high-speed automatic supply system. It follows that the subject matter of claim 3 fulfils the PCT requirements of novelty and inventive step (PCT Article 33(2) and 33(3)).

extending generally longitudinally thereon, and in

drive actuator.

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Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
4.	Claims 4-10 are dependent on claim 3 and, as such,
	therefore also fulfil the PCT requirements of
	novelty and inventive step (PCT Article 33(2) and
	33(3)).
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